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Process Safety Management for Highly Dangerous Chemicals

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ACRONYMS

ANSI American National Standards Institute

API American Petroleum Institute

ASME American Society of Mechanical Engineers **ASTM** American Society for Testing and Materials

CCPS Center for Chemical Process Safety

CERCLA Comprehensive Environmental Response, Compensation and Liability

Act

CFR Code of Federal Regulations
DOE U.S. Department of Energy

DOT U.S. Department of Transportation

DCS Distributed Control System
EMR Experience Modification Rate
EPA Environmental Protection Agency

ERPG Emergency Response Planning Guideline

ES&H Environment, Safety, and Health EVC Equilibrium Vapor Concentration FMEA Failure Mode and Effects Analysis

FTA Fault Tree Analysis

GOCO Government Owned Contractor Operated

HAZCOM Hazard Communication (Standard) **HAZOP** Hazard and Operability Analysis

HDBK Handbook

Hg Mercury (Atomic Symbol)HHC Highly Hazardous Chemical

IDLH Immediately Dangerous to Life or Health
IEEE Institute of Electrical and Electronic Engineers

ISA Instrument Society of America

JHA Job Hazard Analysis

JSA Job Safety Analysis

LPG Liquid Petroleum Gas

M&O Management and Operating

MOC Management of Change

MSDS Materials Safety Data Sheet NDT Nondestructive Testing

NFPA National Fire Protection Association ORC Organization Resources Counselors

OSHA Occupational Safety and Health Administration

P&ID Piping and Instrumentation Diagram

PEL Permissible Exposure Limit
PrHA Process Hazard Analysis
PSI Process Safety Information

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Process Safety Management for Highly Dangerous Chemicals

PSM Process Safety Management
PSR Pre-Startup Safety Review
PSI Process Safety Information
PSM Process Safety Management
PSR Prestartup Safety Review

QA Quality Assurance

RCRA Resource Conservation and Recovery Act

RMP Risk Management Program SAR Safety Analysis Report

SASS Safety Assurance System Summary SCBA Self-Contained Breathing Apparatus

SHI Substance Hazard Index

SOP Standard Operating Procedure

TLV Threshold Limit Value TQ Threshold Quantity

TSD Treatment, Storage, and Disposal

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GLOSSARY

Accident, Accident Event Sequence

An unplanned event or sequence of events that has an undesirable consequence.

Aggregate Threshold Quantity

The total amount of a particular hazardous chemical contained in vessels that are interconnected, or contained in a process and nearby unconnected vessels that may be adversely affected by an incident at that process.

Atmospheric Tank

A storage tank that has been designed to operate at pressures from atmospheric pressure 1.01 x 10^6 dynes/cm2 (14.7 psia) through 1.05 x 10^6 dynes/cm2 (15.2 psia).

Audit (Process Safety Audit)

An inspection of a plant or process unit, drawings, procedures, emergency plan, and/or management systems by an independent team.

Battery Limits

That portion of a chemical plant in which the actual processes are carried out, as distinguished from storage buildings, offices, and other subordinate structures.

Boiling Point

The initial temperature at which a liquid begins to pass into the gaseous phase at a pressure of 1.01×10^6 dynes/cm2 (14.7 psia). If an accurate boiling point is not available, see ASTM D-86-62.

Catastrophic Release

A major uncontrolled emission, fire, or explosion, involving one or more highly hazardous chemicals, that presents serious danger to employees in the workplace or to the public.

Consult

To exchange information and solicit input and participation from workers and their representatives in developing a written employee action plan and process hazard analyses; and to provide employees with access to information required under the Rule.

Contractor

For the purposes of this course, contractor in the PSM Rule refers to DOE subtier contractors, i.e., subcontractors of DOE contractors.

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Employee

Under 29 CFR 1910.119, an hourly, salaried, or contract individual who works at a facility and comes in direct contact with a covered process [Q36].

Event

An occurrence involving process, equipment, or human performance either internal or external to a system that causes system upset. In terms of accidents, an event is either a cause or contributing cause of a near miss or accident, or a response to the accident-initiating event.

Facility

The buildings, containers, or equipment that contain a chemical process.

Flammable Gas

A gas that at ambient temperature and pressure forms a flammable mixture with air at a concentration of 13% by volume or less, or a gas that at ambient temperature and pressure forms a range of flammable mixtures with air wider than 12% by volume, regardless of the lower limit.

Flammable Liquid

A liquid with a flash point below 37.8 °C (100 °F), except mixtures where such liquids account for 1% or less of the total volume.

Hazard

A chemical property, energy source, or physical condition that has the potential to cause illness, injury, or death to personnel, or damage to property or to the environment, without regard for the likelihood or credibility of potential accidents or the mitigation of consequences.

Highly Hazardous Chemical (HHC)

Toxic, reactive, flammable, or explosive substances, such as those identified in the PSM Rule.

Hot Work

Work involving electric or gas welding, cutting, brazing, grinding, or similar flame- or spark-producing operations capable of igniting flammable vapors or gases.

Management Systems

Arrangements for guiding and controlling the work of complex organizations.

Near Miss

An event that did not result in an accidental release of a highly hazardous chemical, but which could have, given another "failure." Near misses, sometimes called "precursors," include:

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